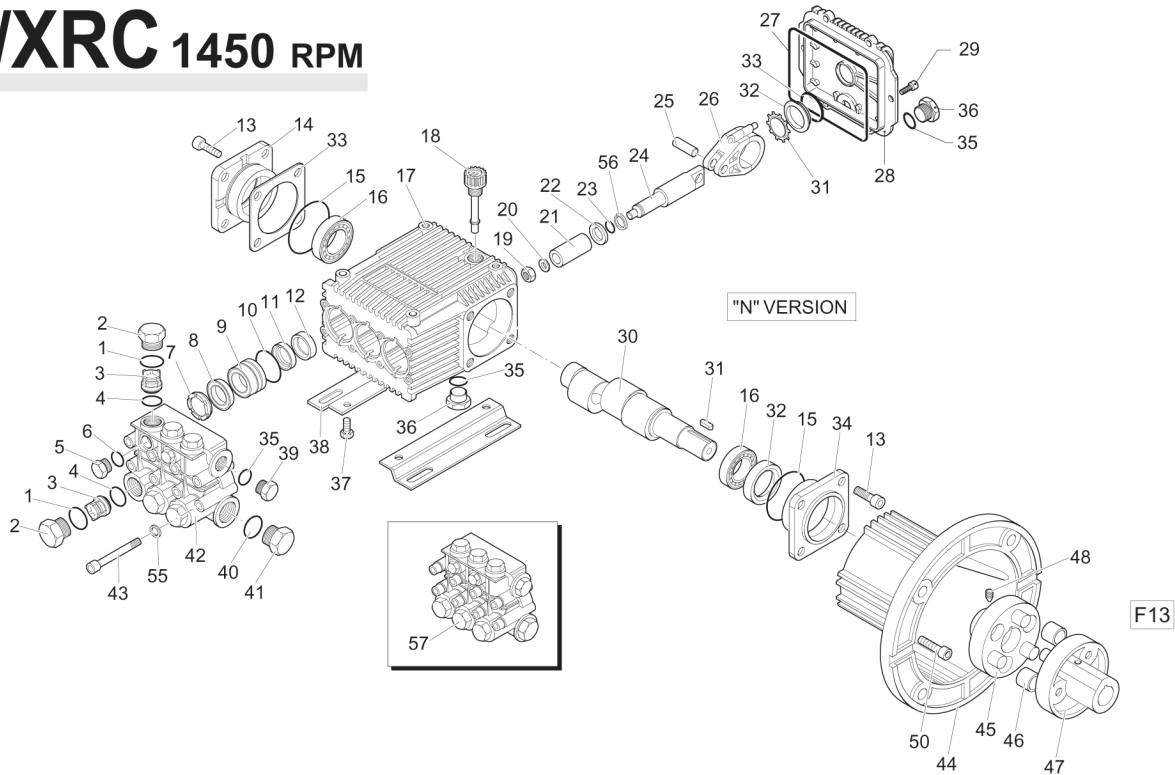


XR/XRC 1450 RPM



Pos.	Code	Description	Qty.
1	960160	O-Ring	6
1	960090	Valve cap Brass (478 in/lbs)	6
1	960850	Valve cap SS (478 in/lbs)	6
1	1380740	Valve cap NickelPitt (478 in/lbs)	6
1	960090T	Brass valve cap 1/4" threaded	1
1	960850T	SS valve cap 1/4" threaded	1
3	1389051	Complete valve	6
4	880830	O-Ring	6
4	880581	Plug 1/4G Brass	2
4	1380690	Plug 1/4G NP	2
5	820510	O-Ring	2
6	960110	Support ring	3
7	840320	Support ring	3
8	880320	High pressure packing	3
8	840290	High pressure packing	3
9	1380090	Piston guide	3
9	1380150	Piston guide	3
10	961240	O-Ring	3
11	880330	Low pressure seal	3
11	840280	Low pressure seal	3
12	880520	Oil seal	3
13	850370	Bolt (217 in/lbs)	8
14	1380050	Closed bearing sup.	1
15	640030	O-Ring	2
16	840370	Bearing	1
17	1382770	Pump housing	1
18	880130	Oil cap	1
19	962010	Nut (106 in/lbs)	3
20	962000	Washer	3
21	1380940	Piston	3
21	1380930	Piston	3
22	1380950	Slinger	3
23	600180	O-Ring	3
24	1380920	Guiding piston	3
25	1380060	Piston pin	3
26	1380440	Aluminium con rod <3000 PSI	3
26	1380290	Bronze con rod >3000 PSI	3
27	1780510	Gasket	1
28	1789010	Complete cover	1
29	1200430	Bolt (89 in/lbs)	6
30	1380100	Crankshaft	1
30	1380470	Crankshaft	1
30	1380480	Crankshaft	1
31	1380520	Key	1
32	180340	Oil seal	1

Pos.	Code	Description	Qty.
33	1380530	Shim 0.5 mm	1 - 3
33	1380120	Shim 0.1 mm	1 - 3
33	1380130	Shim 0.2 mm	1 - 3
34	1380040	Open bearing sup.	1
35	740290	O-Ring	2
36	880530	Plug 3/8G	1
37	1260470	Bolt	4
38	1380141	Base	2
39	880530	Plug 3/8G Brass	1
39	960860	Plug 3/8G NP	1
40	180101	O-Ring	1
41	820360	Plug 1/2G Brass	1
41	960870	Plug 1/2G NP	1
42	1381071	Pump head Ø18	1
42	1381070	Pump head Ø18 NP	1
42	1380680	Pump head Ø20	1
43	820150	Head bolt (217 in/lbs)	8
44	1380380	Electric motor flange	1
45	1380300	Pump coupling	1
46	1321670	Bushing	6
47	1380330	Motor coupling 1-1/8 (F14)	1
47	1380350	Motor coupling 1-3/8 (F15)	1
48	1380180	Set screw	1
49	1380320	Bearing	1
50	620610	Bolt	1
51	1380220	O-Ring	1
52	1380460	Electric motor flange	1
53	540290	Bolt	4
54	1380370	Electric motor flange	1
55	1381850	Washer	8
56	1080401	Back-up ring	3
57	1389232	Complete pump head Ø18	1
57	1389236	Complete pump head Ø18 NP	1
57	1389224	Complete pump head Ø18 NP	1
57	1389212	Complete pump head Ø20	1

XR Version

Pos.	Code	Description	Qty.
21	880291	Piston	3
22	960460	Spacer	3
23	880840	O-Ring	3
24	1380070	Piston rod	3
56	1940120	Back-up ring	3

Legend		
Ø 18	Ø 18	Ø 20
For ○	For □	For ▼
XRC11.25H	XRC15.15	XRC18.20
	XRC15.20H	
	XRC15.25H	
	XRC15.28H	

Repair Kits

Water Seals	Valves	Pistons	Oil Seals				
Kit 1857 Ø18	Kit2864	Kit 2546 Ø18	Kit 1855				
Kit 1887 Ø20		Kit 2547 Ø20					
Pos.	Qty.	Pos.	Qty.	Pos.	Qty.	Pos.	Qty.
8	3	3	6	19	3	12	3
10	3	4	6	20	3	15	2
11	3			21	3	27	1
				22	3	32	1
				23	3		
				56	3		

Support Rings

Kit 1829 Ø18	
Kit 1815 Ø20	
Pos.	Qty.
7	3

Special Parts

Code	Description	Qty.
2809	Viton water seals Ø18	1
2810	Viton water seals Ø20	1
2819	Water seal in 180°F Ø18	1
2820	Water seal in 180°F Ø20	1